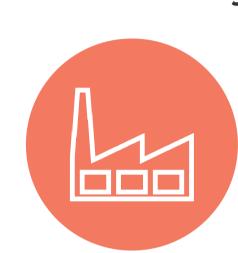


# EWM IMPLEMENTATION AT



#### **OVERVIEW**

VE Commercial Vehicles is a joint venture of Volvo Group and Eicher Motors manufacturing trucks and busses in India. The Spares part business has a Mother Distribution Centre at Pithampur, Indore in India. The DC caters to the entire country. The warehouse caters about 3500-5000 order lines a day with a delivery promise time of 24-48 hrs. for any dealership in the country.



Size-200,000 Sq. Ft



10,000 SKU's



3500-5000 Order lines per day



70 warehouse operator

### VALUE DELIVERED



Complete system automation of major processes



Better visibility of activities at bottleneck zones using custom reports displayed on TV terminals

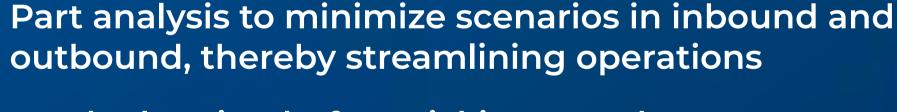


RF-enabled simple processes designed for ease of execution even by unskilled operators

## SOLUTION IMPROVEMENTS & ADD-ONS



Standard functionalities as much as possible





Truck planning before picking to reduce WIP

Slotting and rearrangement to determine storage type and section for a part based on demand



Cluster picking to eliminate sorting process

Labor & Resource Management to compute daily resource requirement and manage resources based on workload



Driver Room waiting report on Fiori to enable better visibility and handle priority of trucks

### SOLUTION

visibility to management

Data driven approach to design a solution that will eliminate redundant steps

Paperless operations helped in establishing a highly automated EWM process

Minimized data entry and scans through the optimized design of RF screens

Established user training from the early stages for quicker business adoption. Training in local language

management

Post Go-live monitoring of KPI's to provide better

www.stellium.com

for better onboarding and minimal change